



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-011

Job Sheet 170386



Part No: D4271-011

Job Qty: 3 ea

Part Name: Beam Assembly, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP rev:A 10.11.18 new issue DD ver:EC IPP RevA 11.01.26 RevB dwg EC verified by:DD IPP RevC 11.07.20 per PD1 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		1/25/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	3 pcs		1/26/18	0.00	1.05	Small Fab-6		
110	QC	3 pcs		1/26/18	0.00	0.00	QC5		
120	Packaging	3 pcs		1/26/18	0.00	0.00	Packaging3-2	57452	
130	QC21-SA	3 Ea		1/26/18	0.00	0.00	QC21		

JAN 22 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C12A 5019391	18	259	0	0
	D4271-025 5030074	3	5	0	0
	D4275-1 5014778	3	3	0	0
	MS21043-3 5016882	18	920	0	0
	NAS1149C0332R 5019380	36	4,126	0	0

Part Specifications

Specifications could not be found.

Plex 1/16/18 8:41 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

W Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Da Dart Aerospace S032937	Beam Assembly, Fwd	PART NO: D4271-011 Original Serial #: S032937 Revision: Operation: Start up Operation 01/17/18 Change No: Job No: 170386	Work ☐ Drap ☐ is-is ☐ ved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																														
				QTY Effective :			MRB (QSI042) Approval																															
				Disposition			Completed By																															
							Lead hand / Supervisor Approval Verification																															
							QC / QA Coordinator Approval																															
				FAULT CATEGORY <table style="width: 100%;"> <tr> <td style="width: 33%;">☐ Temperature/Cure</td> <td style="width: 33%;">☐ Power Loss/Surge</td> <td style="width: 33%;">☐ Positioned Wrong</td> </tr> <tr> <td>☐ Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ BOM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>					☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Countersink	☐ Off-set	☐ Drawing	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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